

# A Comparative Evaluation of Supervised Learning and Unsupervised Learning

By

**Surmadhur pant** 

Assistant Professor, Department of Electrical and Electronics Engineering, Shivalik College of Engineering, Deharadun-248197, India E-mail: surmadhur.pant@sce.org.in

**Anurag Nagar** 

Assistant Professor, Management Department, Shivalik Institute of Professional Studies, Dehradun E-mail: anurag.nagar@sce.org.in

#### Jyoti Sharma

Assistant Professor, College of Pharmacy, Dehradun-248197, India

### Abstract

The use and development of specific machine learning (ML) algorithms are gaining popularity. ML is the study of teaching computers to learn and act like people by giving those data and knowledge without directly programming them. ML algorithms are trained using training data. They can make precise predictions and judgments based on previous data when new data is received. A range of learning strategies offered for various intrusion detection challenges may be divided into two major categories such as unsupervised (anomaly detection and clustering) and supervised (classification). Therefore, this paper reviews the characteristics of supervised and unsupervised machine learning to review their employment in different places. In addition to that this paper also compares the supervised and unsupevise3d machine learning which can further be used by data scientists as a primer for their study.

**Keywords:** Data, Machine Learning, Supervised Learning, Unsupervised Learning, Predictions.

### **1.** Introduction

The operation of modern organizations and services already heavily relies on machine learning. AI models are utilized in a wide range of settings, including person-to-person communication stages, medical care, and money. Nonetheless, contingent upon the current task and the information that is available, different preparation and arrangement systems will be required. Examples of two separate machine learning model approaches are supervised and unsupervised learning. The needed training data requirements and how the models are trained to vary among them. The tasks or problems that need to be solved by supervised vs unsupervised learning models are often quite different because each method of instruction has its own set of advantages [1].

It's critical to comprehend the fundamental distinctions between supervised and unsupervised learning as machine learning becomes more widely used. An organization needs to evaluate both the issue that needs to be addressed and the data that is already accessible to make the best option possible when looking to install a machine learning model. This study compared supervised and unsupervised machine learning, outlining their key distinctions, practical applications [17]-[42], and examples of both as shown in Figure 1 [2][3].

Published/ publié in *Res Militaris* (resmilitaris.net), vol.12, n°5, December Issue 2022

RES MILITARIS

**Social Science Journal** 

#### 1.1. Comparison of unsupervised and supervised learning

The difference between supervised learning and unsupervised learning is that supervised learning requires labeled training data. Unsupervised machine learning involves analyzing data that has not been labeled or processed, while supervised machine learning involves training using data that has been tagged at both its entrance and its exit. During the process of machine learning, the model is responsible for discovering the link between the labeled input data and the output data. Models are refined until they can accurately predict the outcomes of experiments using data that has not yet been collected. The production of labeled training data often calls for a significant investment of resources. Unsupervised machine learning acquires knowledge via the use of raw training data that has not been labeled. They are often used in the process of discovering the underlying trends in a given dataset since unsupervised models can discover relationships and patterns within unlabeled datasets.

Overall, the method of retraining as well as the information the system learns from varies between supervised and unsupervised machine learning. As a consequence, they also vary in terms of their intended use and particular advantages. In general, supervised machine learning techniques are employed to forecast results for unobserved data. This can include forecasting changes in home values or determining the tone of a message.

Programs are often used to categorize unknown data in comparison to recognized trends. Unsupervised machine learning methods, on either extreme, are often employed to recognize trends and patterns in large datasets. This might include grouping data based on similarities or differences, or it could involve finding underlying knowledge in databases. Unsupervised machine training may be utilized to discover abnormalities or aberrations, as well as to group customer information for marketing efforts. The following are some of the most significant differences between supervised and unsupervised learning:

The issue that the approach is used to address. Unsupervised learning is typically used in the process of determining connections across databases while supervised machine learning is often used to organize information or select a factor. Supervised machine learning requires labeled data; hence it requires a significant increase in the number of resources. There is less human supervision when it comes to unsupervised machine learning, therefore it may be more difficult to reach the proper levels of understandability.



**Figure 1.** Illustrating the different ML algorithms falling Under Supervised and Unsupervised Machine Learning.



### 1.2. Supervised Learning

Supervised machine learning requires labeled input and output data during the training phase of the ML workflow to be effective. A data scientist will often label the training data when preparing to train and assess a model. Once a system has learned the connection between input and output data, it may be used to classify and predict data that has not yet been examined by researchers [4][5].

The term "supervised machine learning" denotes the fact that at least part of this method requires human monitoring. The vast majority of data provided is unlabeled and unprocessed. In most cases, human engagement is essential to appropriately classify data that is ready for supervised learning.

Concealed information is arranged into prior classes utilizing regulated AI, and prescient models are utilized to anticipate examples and expected change. Utilizing regulated AI, a model might be prepared to recognize substances and the characteristics that order them. Also, administered AI strategies are oftentimes used to prepare prescient models. Administered AI calculations can conjecture results from new, unexpected information by distinguishing designs between the information and result data. This can include anticipating shifts in land values or examples in buyer spending.

Supervised machine learning is frequently employed for:

- Classifying numerous file types, comprising written text, documents, and photos.
- Classifying patterns in training data to forecast future trends and outcomes.

### 1.3. Unsupervised Machine Learning

The method involved with building models utilizing simply crude, unlabeled preparation information is known as solo AI. It is habitually used to track down examples and patterns in natural datasets or to assemble assortments of information that are connected here and there. It's likewise regularly a technique used to understand the datasets in the beginning phases of the exploratory stage.

Unsupervised learning adopts a more latent strategy as opposed to directed AI. For instance, the number of group focuses will be chosen by an individual; however, the model will dissect gigantic measures of information productively and without human management. Unsupervised AI is subsequently very much adjusted to give replies to questions concerning stowed-away examples and associations in the actual information.

The tremendous heft of the information that is open is unlabeled, crude information. Unsupervised gaining is an intense method for making inferences from this information by putting together the information into bunches because of shared credits or looking at datasets for hidden designs. The prerequisite for labeled information, be that as it may, makes directed AI more asset-concentrated [6].

Unsupervised machine learning is most frequently employed to:

- Group datasets based on shared characteristics or segment data
- Recognize connections among various data points, such as those used to provide automatic music suggestions.
- Conduct the first data analysis.

RES MILITARIS

#### 1.4. Supervised Vs Unsupervised Machine Learning

The essential differentiation between administered and unsupervised learning is the prerequisite for marked preparing information. Unsupervised learning utilizes unlabeled or crude information, while administered learning utilizes marked info and result-preparing information. The model was prepared to become familiar with the connection between the marked information and result data in regulated AI. Models are refined until they can expect the outcomes of already concealed information. Marked preparing information, then again, is as often as possible time and asset concentrated to produce. Interestingly, Unsupervised AI works from unlabeled crude preparation information. It is much of the time used to find characteristic patterns in a given dataset since an unsupervised model learns connections and examples inside an unlabeled dataset.

Thus, as a rule, regulated and unsupervised AI differs in their strategy for preparing the data from which the model learns. Thus, they range on their last application and particular characteristics. Administered AI models are usually used to execute the result for unlabeled information. This could involve estimating changes in house costs or deciding the tone of a message [7].

Models are also utilized to categorize unknown data versus previously learned patterns. Unsupervised machine learning approaches, on the other hand, are typically used to recognize trends and patterns in unlabeled data. This might involve categorizing data based on similarities or deviations, or it could involve discovering hidden patterns within datasets. The use of unsupervised machine learning allows for the discovery of abnormalities and outliers, as well as the clustering of consumer data for use in marketing activities [8].

The primary distinctions between supervised and unsupervised learning are as follows:

Labeled data is required in supervised machine learning. The issue that is being attempted is to be solved by using the model. Unsupervised learning is used to investigate the connections that exist within a dataset while supervised learning is used to categorize data and makes predictions. Supervised machine learning demands substantially more resources than unsupervised machine learning because tagged data is necessary. It might be more difficult to obtain suitable levels of interpretability since there is less human supervision in unsupervised machine learning [9][10].

### 2. Review of Literature

Vitorino et al., (2022) [11] studied that the increasing frequency of cyber-attacks that target Internet of Things (IoT) devices, in particular, emphasizes the necessity for dependable detection of fraudulent network activity. The research focuses on both binary and multi-class classification situations. The models that were developed included a "Support Vector Machine (SVM), an Extreme Gradient Gradient Boosting (XGBoost), and a Light Gradient Boosting Machine (LightGBM)". All of these models were adapted to work within the intrusion detection context. LightGBM was able to accomplish the performance with the highest degree of dependability. iForest showed strong performance in detecting anomalies, and the DRL model revealed the probable advantages of using this technology to constantly improve detection. The supervised models obtained higher scores and delivered the most dependable performance in both situations when trained with a larger number of malware attacks. The acquired findings suggest that the approaches that were examined are suitable for the detection of intrusions into the IoT on the whole.



Subha et al., (2021) [12] stated that the paradigm of online education has shown to be the most effective component in the field of educational data mining (EDM). E-learning systems are quickly becoming more popular than traditional classroom scenarios among consumers which can be accessed online. To participate in academic activities, students at all educational institutions are required to enroll in at least one of the online classes that are offered by the school. Moodle is a well-known management system that allows both students and instructors to feel more at ease when they are engaged in educational pursuits. The Moodle platform makes it simple to fulfill a variety of requirements, including the submission of assignments, the fulfillment of evaluation criteria, the number of clicks that students make in a single day, and enrollment in examinations, among other things. For the proposed study, a student dataset from an educational institution is used. The courses that the students choose to take are placed into one of three tiers, according to the degree of difficulty they provide, which is determined by a small number of needed factors. This study determines to estimate the degree of precision achieved by applying several ML algorithms to the specified data set. ML methods such as SVM, Logistic regression (LR), k-Nearest Neighbors (kNN), and Random Forest (RF) were utilized to construct the confusion matrix. The classification report for each method has been created, and important metrics including recall, precision, F-measure, and support have been calculated and measured. The RF technique produced an accuracy of 97.5 percent based on the results of the experiments, and it was found to be high when equated to the other ML systems.

Liu et al., (2021) [13] observed that a landslide susceptibility map (LSM) was constructed using four demonstrative ML approaches. These methods were SVM, maximum entropy (MaxEnt), RF, and ANN. The study was conducted in "Xulong Gully (XLG)", which is located in southwest China. After then, comparisons were made between the models to find the one that had the greatest results. This system underwent further development to enhance the machine learning approach. For the correlation study and the modeling that came after it, a total of 16 layers were taken from the obtained data and used as conditional variables. The performance is more accurate and consistent when both the "Area under the curve (AUC) and the Root mean square error (RMSE)" are less. As a result of the parameter performance study, the best SVM model was massively enhanced to the "Trace Ratio Criterion (TRC)-SVM" with superior overall performance and the capacity to go around the parameters deficiency. The extensive findings and recommended LSM can provide support for future studies, as well as for the creation of landslide remission measures by local authorities.

Amanatidis et al., (2021) [14] analyzed that the domains of computer science and engineering have seen significant developments, which have resulted in the creation of unique ML architectures and increased hardware devices. The paradigm of mobile computing might be fundamentally altered by the execution of data analytics at the edge, which would bring intelligence closer to the end user. Despite this, there is still a need to investigate whether or not the Edge-class devices available today can support ML frameworks, and if so, to what degree, as well as which configuration is optimal for the speedy completion of tasks. Two inference machines and two hardware compute engines make up the test bed. The hardware computes engines include the Raspberry Pi 4, which is based on a CPU, and the Google Edge TPU accelerator. It compared the execution time, accuracy, and energy efficiency of three different settings utilizing the Tensor Flow-Lite ML framework by conducting a comprehensive series of tests in the custom test bed. The studies focused on measuring the accuracy of the setups. According to the findings, an improved configuration of the workload parameters can result in a 10% increase in accuracy.



Varanasi et al., (2020) [15] examined that Intrusion Detection is a crucial component of Network Security that is responsible for monitoring and locating any intrusions that may have occurred inside the network. The currently available structures are insufficient to deal with network security assaults, the frequency of which is fast rising in tandem with increased Internet use. It has been suggested to use a variety of machine learning techniques to identify network breaches. Uneven class representation is one of the issues that arise from using these datasets. This study analyses data imbalance and the influence it has on categorization and anomaly detection and emphasizes the operation of various ML techniques for network-based intrusions. The NSLKDD and CICIDS datasets are regarded to be the benchmark datasets for the assessment process. These datasets include both unbalanced and balanced data. The Random Forest classifier is used to establish which collection of characteristics is the most advantageous for feature selection. Naive Bayes, K-Nearest Neighbors, Decision Trees, K-Means, RF, Isolation Forest, Logistic Regression, and Local Outlier Factor are all part of the set of supervised and unsupervised algorithms that have been chosen for the implementation. According to the findings of the implementation, RF performs better than the other approaches when it comes to supervised learning; however, K-Means improves performance than the other unsupervised learning methods.

#### 2.1. Comparison of reviewed techniques

The following study expands on the previous A Comparative Evaluation of Supervised Learning and Unsupervised Learning; several researchers explain their findings as seen in table 1 below.

Table1. Comparison of reviewed rechniques		
Authors [Ref.]	Technique	Outcome
Vitorino et al., (2022) [11]	Supervised classifier	The supervised models obtained higher scores and delivered the most dependable performance in both situations when trained with a larger number of malware attacks.
Subha et al., (2021) [12]	Machine Learning Algorithm	The RF technique produced an accuracy of 97.5% based on the results of the experiments, and it was found to be high when equated to the other ML systems.
Liu et al., (2021) [13]	Machine Learning Algorithm	The best SVM model was massively enhanced to the "Trace Ratio Criterion (TRC)-SVM" with superior overall performance and the capacity to go around the parameters deficiency.
Amanatidis et al., (2021) [14]	Machine learning	According to the findings, an improved configuration of the workload parameters can result in a 10% increase in accuracy.
Varanasi et al., (2020) [15]	Machine learning	According to the findings of the implementation, RF performs better than the other approaches when it comes to supervised learning; however, K-Means improves performance than the other unsupervised learning methods

Table1. Comparison of reviewed techniques

# 3. Discussion

The use of marked datasets separates the two techniques altogether. A solo learning strategy doesn't use marked information and result information. The calculation "learns" from the preparation dataset in administered learning by over and again creating expectations on the information and remedying for the appropriate reaction. Notwithstanding being more precise than solo learning models, managed learning calculations need human collaboration front and center to precisely distinguish the information. For example, contingent on the hour of the day,



the climate, and different variables, a managed learning model can gauge what amount of time the drive will require. Nonetheless, it should initially instruct it that driving time is expanded by blustery climate [16].

Unsupervised learning models work freely to distinguish the fundamental construction of unlabeled information. The approval procedure for the outcome variable will demand unique human participation aware that regardless of the circumstances. For example, a solo learning model could confirm that internet-based clients now and again purchase sets of things on the double. An information investigator would have to affirm, however, that gathering child clothing with a shipment of fruit purée, diapers, and sippy cups checked out for a recommender framework.

## 4. Conclusion

As a consequence, a directed gaining computation benefits from labeled preparation data and may predict outcomes for unlabeled data. Exact managed AI can be fabricated, scaled, and sent effectively. It calls for investment and specialized abilities from a group of exceptionally qualified information researchers to foster an information science model. Moreover, information researchers should build models to guarantee that the bits of knowledge given are exact until the information changes. Solo learning is an AI approach in which the model isn't expected to be managed. All things considered, you should let the model find information all alone. It for the most part works with unlabeled information.

## References

- N. K. Ahmed, A. F. Atiya, N. El Gayar, and H. El-Shishiny, "An empirical comparison of machine learning models for time series forecasting," *Econom. Rev.*, 2010, DOI: 10.1080/07474938.2010.481556.
- [2] D. Bzdok, M. Krzywinski, and N. Altman, "Machine learning: a primer," *Nat. Methods*, 2017, DOI: 10.1038/nmeth.4526.
- [3] G. Huang, S. Song, J. N. D. Gupta, and C. Wu, "Semi-supervised and unsupervised extreme learning machines," *IEEE Trans. Cybern.*, 2014, DOI: 10.1109/TCYB.2014.2307349.
- [4] S.-Y. Chou, J.-S. Roger Jang, and Y.-H. Yang, "Detection and Classification of Acoustic Scenes and Events 2017 FRAMECNN: A WEAKLY-SUPERVISED LEARNING FRAMEWORK FOR FRAME-WISE ACOUSTIC EVENT DETECTION AND CLASSIFICATION," *Dcase 2017*, 2017.
- [5] Y. Du *et al.*, "Semi-supervised learning for surface EMG-based gesture recognition," 2017. doi: 10.24963/ijcai.2017/225.
- [6] M. A. Farag, S. M. Ezzat, M. M. Salama, M. G. Tadros, and R. A. T. Serya, "Anti-acetylcholinesterase activity of essential oils and their major constituents from four Ocimum species," *Zeitschrift fur Naturforsch. Sect. C J. Biosci.*, 2016, doi: 10.1515/znc-2016-0030.
- [7] P. K. Mallapragada, R. Jin, A. K. Jain, and Y. Liu, "SemiBoost: Boosting for semisupervised learning," *IEEE Trans. Pattern Anal. Mach. Intell.*, 2009, DOI: 10.1109/TPAMI.2008.235.
- [8] M. Castillo-Cara, J. Lovón-Melgarejo, G. Bravo-Rocca, L. Orozco-Barbosa, and I. García-Varea, "An Analysis of Multiple Criteria and Setups for Bluetooth Smartphone-Based Indoor Localization Mechanism," J. Sensors, 2017, doi: 10.1155/2017/1928578.

## RES MILITARIS

- [9] C. Sommer, R. Hoefler, M. Samwer, and D. W. Gerlich, "A deep learning and novelty detection framework for rapid phenotyping in high-content screening," *Mol. Biol. Cell*, 2017, DOI: 10.1091/mbc.E17-05-0333.
- [10] Y. Zhao, R. Ball, J. Mosesian, J. F. De Palma, and B. Lehman, "Graph-based semisupervised learning for fault detection and classification in solar photovoltaic arrays," *IEEE Trans. Power Electron.*, 2015, DOI: 10.1109/TPEL.2014.2364203.
- [11] Vitorino, João, Rui Andrade, Isabel Praça, Orlando Sousa, and Eva Maia. "A Comparative Analysis of Machine LearningTechniques for IoT Intrusion Detection." In International Symposium on Foundations and Practice of Security, pp. 191-207. Springer, Cham, 2022
- [12] Subha, S., and S. Baghavathi Priya. "Comparative Analysis of Supervised Machine Learning Algorithms for Evaluating the Performance Level of Students." In 2021 Fifth International Conference on I-SMAC (IoT in Social, Mobile, Analytics, and Cloud)(I-SMAC), pp. 1-10. IEEE, 2021.
- [13] Liu, Yue, Peihua Xu, Chen Cao, Bo Shan, Kuanxing Zhu, Qiuyang Ma, Zongshuo Zhang, and Han Yin. "A comparative evaluation of machine learning algorithms and an improved optimal model for landslide susceptibility: a case study." Geomatics, Natural Hazards and Risk 12, no. 1 (2021): 1973-2001.
- [14] Amanatidis, Petros, George Iosifidis, and Dimitris Karampatzakis. "Comparative Evaluation of Machine Learning Inference Machines on Edge-class Devices." In 25th Pan-Hellenic Conference on Informatics, pp. 102-106. 2021.
- [15] Varanasi, Venkata Ramani, and Shaik Razia. "A Comparative Evaluation of supervised and unsupervised algorithms for Intrusion Detection." *International Journal* 9, no. 4 (2020).
- [16] A. Lacoste and D. Eck, "A supervised classification algorithm for note onset detection," *EURASIP J. Adv. Signal Process.*, 2007, doi: 10.1155/2007/43745.
- Panwar, Kuldeep, et al. "Thermal and Resistance Analysis of Perforated Fin Using CFD." Advances in Fluid and Thermal Engineering. Springer, Singapore, 2019. 603-611.
- Nikhil Kanojia, Shivasheesh Kaushik, Vipin Uniyal, Kuldeep Panwar, Satyendra Singh, Shubham Singh Karki, Samriddhi Vashishth, Anurag Rawat, Ashish Nayal, 2022. Experimental Study of Heat Storage and Heat Elimination in Packed Bed using Nylon 6 Spiral Balls, Neuro Quantology, Vol. 20, Pages 2335-2343
- Kanojia, Nikhil, et al. "Experimental investigation of optimum charging and discharging time on packed bed heat regenerator for space heating and solar drying application." Materials Today: Proceedings 46 (2021): 6712-6718.
- Kaushik, S., Singh, S., and Panwar, K., 2021. Comparative Study for Thermal and Fluid Flow Peculiarities in Cascading Spiral Inner Tube Heat Exchanger with or without Diverse Inserts over Spiral Tube Comparative analysis of thermal and fluid flow behaviour of diverse nano fluid using Al<sub>2</sub>O<sub>3</sub>, ZnO, CuO nano materials in concentric spiral tube heat exchanger, Materials Today: Proceeding, Vol. 46, Part 15, doi: https://doi.org/10.1016/j.matpr.2021.04.100, 6625-6630.
- Kaushik, S., Singh, S., Kanojia, N., Rawat, K. and Panwar, K., 2020. Comparative Study for Thermal and Fluid Flow Peculiarities in Cascading Spiral Inner Tube Heat Exchanger with or without Diverse Inserts over Spiral Tube, IOP Conf. Series: Materials Science and Engineering 802, doi:10.1088/1757-899X/802/1/012009.
- Panwar, Kuldeep, and D. S. Murthy. "Design and evaluation of pebble bed regenerator with small particles." Materials Today: Proceedings 3.10 (2016): 3784-3791.
- Bisht, Neeraj, P. C. Gope, and Kuldeep Panwar. "Influence of crack offset distance on the interaction of multiple cracks on the same side in a rectangular plate." Frattura ed



Integrità Strutturale 9.32 (2015): 1-12.

- Panwar, Kuldeep, and D. S. Murthy. "Analysis of thermal characteristics of the ball packed thermal regenerator." Procedia Engineering 127 (2015): 1118-1125.
- Shivasheesh Kaushik, Vinay Sati, Nikhil Kanojia, Kuber Singh Mehra, Himanshu Malkani, Harshvardhan Pant, Hina Gupta, Abhay Pratap Singh, Aman Kumar, Ashwarya Raj Paul, and Ritu Kumari, 2021. Bio-Diesel a Substitution for Conventional Diesel Fuel: A Comprehensive Review, Lecture Notes in Mechanical Engineering, Springer Nature Singapore, https://doi.org/10.1007/978-981-16-0942-8, 113-122.
- Shivasheesh Kaushik, Satyendra Singh, 2019, Analysis on Heat Transmission and Fluid Flow Attributes in Solar Air Accumulator Passage with Diverse Faux Jaggedness Silhouettes on Absorber Panel, International Journal of Engineering and Advanced Technology, 8, 32-41.
- Kaushik, S., Singh, S., and Kanojia, N., Naudiyal R., Kshetri R., Paul A. R., Kumari R., Kumar A. and Kumar S., 2020. Effect of introducing varying number of fins over LED light bulb on thermal behaviour, Materials Today: Proceeding, Vol. 46, Part 19, doi: https://doi.org/10.1016/j.matpr.2020.10.876, 9794- 9799.
- Uniyal, V., Joshi, S. K., Kaushik, S., and Kanojia, N., 2020. CFD Investigation of Transfer of the Heat and Turbulent Flow in Circular Copper Tube with Perforated Conical Rings of Aluminum Material, Materials Today: Proceeding, Vol. 46, Part 15, doi: https://doi.org/10.1016/j.matpr.2021.04.217, 6619-6625.
- Ayushman Shrivastav, Shivasheesh Kaushik, Kuldeep Rawat, Abhishek Ghildyal, Vijay Singh Bisht, Kamal Rawat, Prabhakar Bhandari 2022. Influence of M shaped, Wedge shaped and Reverse Wedge shaped Turbulators in Solar Air Heater, Neuro Quantology, Vol. 20, Pages 2308-2312
- Nikhil Kanojia, Shivasheesh Kaushik, Subhan Ali, Ashish Joshi, Satyendra Singh, Aman Kumar, Bashishtha Kumar Rewani, Prince Kumar Gupta, Sahwaj Alam, 2022. Review on Sustainable Thermal Energy Storage Technology with Packed Bed Regenerator, Neuro Quantology, Vol. 20, Pages 2324-2334
- Ayushman Shrivastav, Shivasheesh Kaushik, Kuldeep Rawat, Jaya Bohra, Vijay Singh Bisht, Prabhakar Bhandari, Kamal Rawat 2022. Exergy Analysis of Solar Air Heater roughened with Z-Shaped Baffles, Neuro Quantology, Vol. 20, Pages 2313-2317.
- Kuldeep Rawat, Avinash Singh, Krishna Sati, Manish Kumar, Ashish Negi, Kuldeep Panwar, 2021. CFD analysis of fixed matrix with glass refractory particle regenerator, Materials Today: Proceedings, Volume 46, Part 15, Pages 6871-6875, https://doi.org/10.1016/j.matpr.2021.04.450.
- Panwar, K., Hasan, E., Singh, R., Chaudhary, V., Rawat, K. 2019. Thermal and Resistance Analysis of Perforated Fin Using CFD, Advances in Fluid and Thermal Engineering. Lecture Notes in Mechanical Engineering. Springer, Singapore., Vol. 46, https://doi.org/10.1007/978-981-13-6416-7\_56
- Nikhil Kanojia, Shivasheesh Kaushik, Mayank Singh, Manish Kumar Sha, 2021. A Comprehensive Review on Packed Bed Thermal Energy Storage System, Lecture Notes in Mechanical Engineering, Springer Nature Singapore, https://doi.org/10.1007/978-981-16-0942-8, 165-174.
- Shivasheesh Kaushik, Ashish Joshi, Nikhil Kanojia, Subhan Ali, Avinash Guleria, Aman Thakur, Mohit Nayal, Yash Khandsaliya, 2022. Comparative Analysis of Physio-Chemical, Performance-E Emission Properties Between Diesel and varying blend of Castor Biodiesel with Iso-Propanol, Neuro Quantology, Vol.20, 2272-2285.
- Shivasheesh Kaushik, Subhan Ali, Ashish Joshi, Kuldeep Panwar, Ashish Benwal, Arshad Khan, Dheeraj Kumar, Divyanshu Kumar, 2022. Experimental Analysis of Performance and Emission Characteristic between Diesel and Varying Blends of

diesel- Isopropanol-Biogas with different CR, Neuro Quantology, Vol.20, 2272-2285. 2286-2307.

- Rahul Kshetri, Shivasheesh Kaushik Vinay Sati, Kuldeep Panwar, Ajay 2020. Investigation of cutting parameters and its effects on surface roughness in high speed turning of 52100 bearing steel, Advances in Materials Engineering and Manufacturing processes, Springer, Multidisciplinary Industrial Engineering, doi: https://doi.org/10.1007/978-981-15-4331-9, 105-115,
- G. Pant, S. Kaushik, S. Kandwal, A. K. Singh, 2021. Finite Element Modeling and Parametric Investigation of Friction Stir Welding (FSW), Advances in Industrial Machines and Mechanism, Springer, Lecture Notes in Advances in Industrial Machines and Mechanisms, doi: https://doi.org/10.1007/978-981-16-1769-0\_23, 251-259.
- Vinay Sati, Shivasheesh Kaushik, Satyendra Singh, Rahul Kshetri, Kuldeep Panwar, Rahul Pandey, 2019. Reduction of losses in 90 Degree Pipe Bends by varying Design Parameters using CFD Software, International Journal of Engineering and Advanced Technology, Vol. 8, 78-87.
- Rahul Kshetri, Shivasheesh Kaushik, Ajay, Vinay Sati, Kuldeep Panwar, Rahul Pandey, 2019. Tool Wear Analysis during Turning of Hard Material by Simulink, "International Journal of Engineering and Advanced Technology, Vol. 8, 78-87.
- Shivasheesh Kaushik, Rahul Kshetri, Nikhil Kanojia, Kuldeep Rawat, Vipin Uniyal, 2020. Effects of plasma nitriding on mechanical, tribological and corrosion properties of friction stir welded joints of Al 2024, Materials Today: Proceeding, Vol. 46, Part 15, D.O.I.: https://doi.org/10.1016/j.matpr.2021.04.218, 6626-6632.
- Vinay Sati, Shivasheesh Kaushik, Rahul Kshetri, Kuldeep Panwar, Rahul Pandey 2020. Comparison of a Classical Cyclone Separator and Protruding Surface Cyclone Separator using CFD Software, IOP Conf. Series: Materials Science and Engineering, Vol. 802, doi:10.1088/1757-899X/802/1/012009.